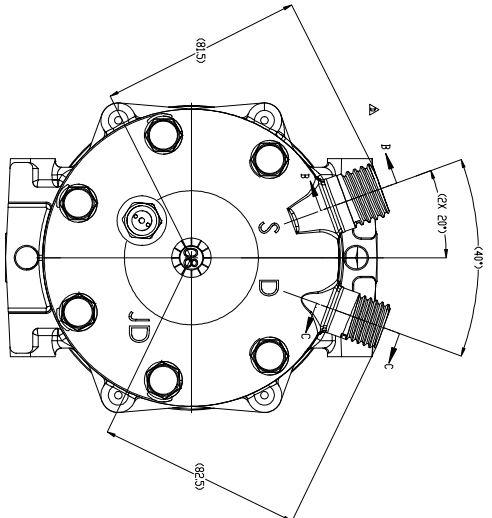
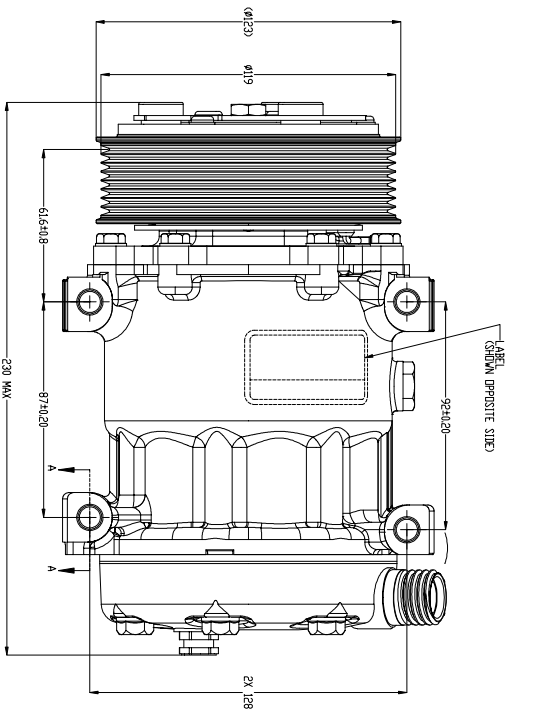
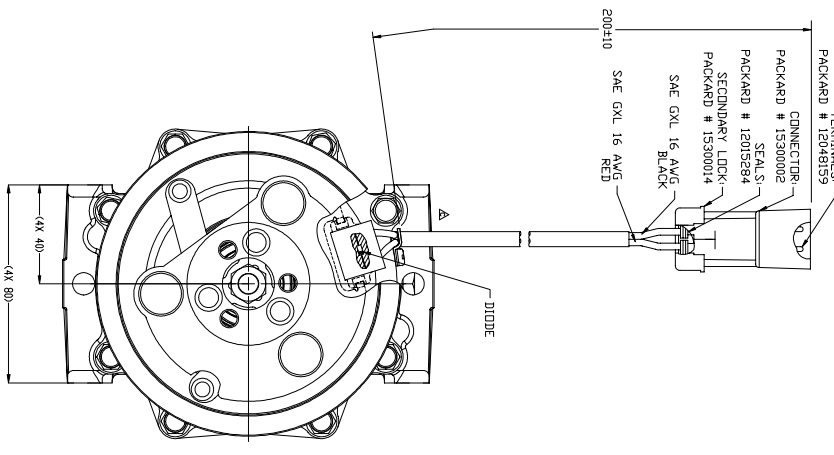
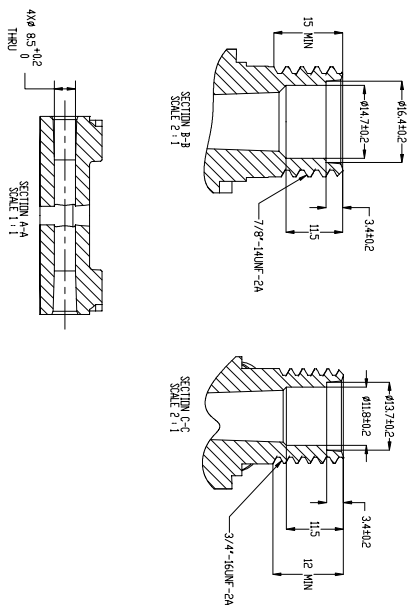
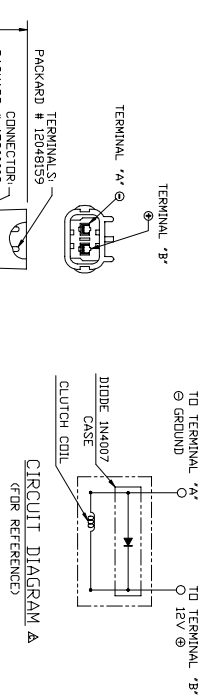


REV	NO.	DATE	BY	CHKD	DESCRIPTION
1	1				INITIAL RELEASE
2	1				REVISED TO REFLECT FIELD CHG. PART USE
3	1				REVISED TO REFLECT LATEST SUPPLIER TOOLS (2005)
4	1				REVISED TO REFLECT LATEST SUPPLIER TOOLS (2005)
5	1				REVISED TO REFLECT LATEST SUPPLIER TOOLS (2005)
6	1				REVISED TO REFLECT LATEST SUPPLIER TOOLS (2005)
7	1				REVISED TO REFLECT LATEST SUPPLIER TOOLS (2005)
8	1				REVISED TO REFLECT LATEST SUPPLIER TOOLS (2005)
9	1				REVISED TO REFLECT LATEST SUPPLIER TOOLS (2005)
10	1				REVISED TO REFLECT LATEST SUPPLIER TOOLS (2005)



COMPRESSOR SPECIFICATIONS (REFERENCE)	
DISPLACEMENT PER REVOLUTION	154.9cc
MAXIMUM ALLOWABLE RPM	8000 RPM
MAXIMUM ALLOWABLE CONTINUOUS RPM	6000 RPM
REFRIGERANT	R134g
OIL TYPE/QUANTITY	SP-15/200-C
INTERNATIONAL PART NUMBER	3827988C1

CLUTCH SPECIFICATIONS (REFERENCE)	
RATED VOLTAGE	DC 12V
BREAKAWAY TORQUE	3.5 lbfm MINIMUM @ 12V
MINIMUM ENGAGEMENT VOLTAGE	7.5V @ 0.6 mm AIR GAP
POWER CONSUMPTION	49 W MAXIMUM
BELT TYPE	PV8
MAXIMUM ALLOWABLE BELT TENSION	120 kgf
PALLEY DIAMETER	Ø 119 mm
CLUTCH TYPE	HEAVY DUTY

SANDEN MOTOR DIVISION

THE DESIGN AND MANUFACTURE OF SANDEN COMPRESSORS IS THE PROPERTY OF SANDEN MOTOR DIVISION. ALL RIGHTS RESERVED.

INTERNATIONAL PART NUMBER: 3827988C1

DATE: 11/29/1994

COMPRESSOR S77HS
ENHANCED CAPACITY

4060-6000